



Effect of Stages of Harvest and Nutrient Management Practices on Juice Yield and Juice Quality Parameters of Sweet Sorghum (*Sorghum bicolor*)

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ABSTRACT

A field experiment was conducted during *kharif* 2011 and 2012 to study the influence of nitrogen, potassium levels and stages of harvest on sweet sorghum for juice yield and its quality parameters. Among stages of harvest significantly higher stalk yield (42.0 and 40.3 t ha⁻¹) brix (16.0 and 16.6%) sucrose (11.6 and 9.9%), Purity (59.2 and 72.5%) and maximum juice yield (17547 and 15662 L ha⁻¹) were recorded at physiological maturity stage compared to other stages of harvest. Application of 120 kg N and 40 kg K₂O ha⁻¹ resulted in significantly higher stalk yield (41.0 and 37.8 t ha⁻¹), juice extraction (40.0 and 37.8%), Juice yield (19183 and 16848 L ha⁻¹), brix (15.2 and 15.0%), sucrose (10.8 and 8.8%) and purity (57.2 and 71.0%). Application of higher dose of nitrogen and potassium nutrient levels did not prove significantly advantageous in all parameters. The lowest stalk, juice, brix, sucrose and purity were recorded with application of 60 kg N and 40 kg K₂O ha⁻¹ at all the stages of sweet sorghum

Key words : Brix, Juice extraction, Purity, Sucrose, Sweet sorghum.

The sweet sorghum or more appropriately called sweet stalk sorghum is a biofuel crop that accumulates sugars (10 to 15%). It is similar to sugarcane, but it also produces grains like normal food or feed types of sorghum. Ethanol is produced from stalk juice as similar to molasses based ethanol production process. It is an important crop grown around the world for syrup, ethanol, power, food, forage, etc.. India is the largest producer of sorghum in the world with an area of 8.47 m ha and a 7.15 million tonnes production occupying of (DES, 2007).

Now a days the sugarcane molasses rates have become highly fluctuating, varying from Rs 3000 t⁻¹ to Rs 7000 t⁻¹ which results in instability of the price of alcohol. This condition not only makes sweet sorghum as sustainable substrate for ethanol production but also can act as supplements to sugarcane molasses (Arbatti 2001). However, due to recent hike in the cost of molasses, it has become necessary to search for cheaper substrate for ethanol production in India (Blum *et al* 1975.) There are various factors that influence the sweet sorghum yield and quality. Among them, identification of appropriate harvesting stages and nutrient management plays important role on

biomass yield and quality of the crop and ultimately ethanol production. The stage of harvest plays an important role on biomass yield, quality of the juice and stubble sprouting. There is scarcity of information on the agro-techniques for sweet sorghum production in Andhra Pradesh where sugarcane is the major substrate for sugar and alcohol production. The experiment was conducted keeping in view above said problem. Hence the present investigation was carried out to study the stages of harvest and nutrient management practices on juice yield and juice quality parameters of sweet sorghum.

MATERIALS AND METHODS

A field experiment was conducted during Kharif 2011 and 2012 on sandy clay loam soils at College Farm, College of Agriculture, Rajendranagar, Hyderabad (Acharya N.G. Ranga Agricultural University). The soil was sandy clay loam, medium in available N (376.6 kg ha⁻¹), high in available phosphorus (42.4 kg P₂O₅ kg ha⁻¹) and medium in available potassium (268.2 kg K₂O kg ha⁻¹) with neutral pH (6.8) and EC (0.18 dS m⁻²). The experiment was laid out in split plot design, replicated thrice with spacing of 60 cm X 15 cm

and plot size 3m X6 m . The twenty eight treatment combinations consisted of three stages of harvest viz., S₁ (50% flowering), S₂ (hard dough stage), S₃ (Physiological maturity) and eight levels of nutrient management practices viz., N₁K₁ (60 kg N 40 kg K₂O ha⁻¹), N₁K₂ (60 kg N 80 kg K₂O ha⁻¹), N₂K₁ (90 kg N 40 kg K₂O ha⁻¹) N₂K₂, (90 kg N 80 kg K₂O ha⁻¹), N₃K₁ (120 kg N 40 kg K₂O ha⁻¹), N₃K₂ (120 kg N 80 kg K₂O ha⁻¹), N₄K₁ (150 kg N 40 kg K₂O ha⁻¹), N₄K₂ (150 kg N 80 kg K₂O ha⁻¹).

The data on plant height, millable stalk yield, grain yield and juice quality parameters were recorded at 50% flowering, hard dough stage and at physiological maturity. The millable stalk yield per hectare was computed based on the weight of 15 plants harvested at random at the respective stages of harvest. The juice was extracted from the stalks using two-roller crusher and collected in a breaker. It was filtered through the muslin cloth and then analyzed for various juice quality parameters.

Brix (degrees), sucrose percent of juice, reducing sugars (RS) and ethanol were analyzed/calculated as per the procedure outlined by Iswaran, (1981); Lane and Eynon (1970) respectively.

RESULTS AND DISCUSSIONS

Juice yield and its quality parameters were significantly influenced by stages of harvest (Table.1). The data indicated that significantly higher stalk yield (42.0 and 40.3 t ha⁻¹), brix (16.0 and 16.6%), sucrose (11.6 and 9.9%) and purity (59.2 and 72.5%) were observed at physiological maturity stage (S₃) over 50% flowering (S₁) and hard dough stage S₂, similarly highest Juice extraction per cent (40.0 and 37.2%) was recorded at 50% flowering stage due to high content juicy and fleshiness at early stages of sweet sorghum, lowest juice extraction (35 and 32.7) obtained at physiological maturity stage (S₃) due to photosynthates that are translocated from source to sink and reduce juice content at later stages, the lowest stalk yield (32.8 & 30.8 t ha⁻¹), maximum juice yield (16340 and 13939 L ha⁻¹), brix (11.2 and 10.0), sucrose (6.8 and 4.8) and purity (48 and 60.7) due to acid invertase enzyme activity which is more at early stages. The higher millable stalk yield, juice yield at physiological maturity stage was

mainly attributed to the prolonged growth period, higher accumulation of drymatter in stem (Almodares *et al.*, 2006 and 2007). Similarly in case of juice quality parameters were superior over 50% flowering and hard dough stage due to sugar accumulation in plant by two enzymes viz., acid invertase and neutral invertase. However at the later part of the crop growth period neutral invertase enzyme dominates and favours accumulation of sugars resulting in better quality. Application of 120 kg N and 40 kg K₂O ha⁻¹ recorded significantly higher stalk yield (41.0 and 37.2 t ha⁻¹), juice extraction (40 and 37.8%), Juice yield (19183 and 16848 L ha⁻¹), brix (15.2 and 15.0%), sucrose (10.8 and 8.8%) and purity (57.2 and 71.0%) at all stages over 60 kg N and 40 & 80 kg K₂O ha⁻¹ (N₁K₁ and N₁K₂) and 90 kg N and 40 & 80 kg K₂O ha⁻¹ (N₂K₁ and N₂K₂) due to adequate supply of balanced nutrition at correct time which improved the metabolic reaction of sweet sorghum. Application of higher dose of nitrogen and potassium levels) did not prove significant improvement in juice yield and quality parameters. The lowest stalk yield (32 and 31 t ha⁻¹), juice extraction 34 and 31.3), juice yield (13406 & 11641 L ha⁻¹), brix (12 and 11.8), sucrose (7.2 and 6.0) and purity (48.7 and 60.0) due to lower drymatter production, neutral invertase enzyme activity is very low at early growth stages of sweet sorghum. The reverse trend of occurred in quality parameters with application 150 kg N and 40 and 80 kg K₂O ha⁻¹. Similar results also were areported by Bhairappanavar and Sharanappa(2011), Channanaik and Jayakumar (1994) and Hugar (2010).

Conclusion

Among three stages, physiological maturity stage (S₃) was found suitable stage of harvest for maximizing stalk, juice yield, brix, and purity leading to higher sugar and bio-ethanol yields.. Application of 120 Kg N 40 Kg K₂O ha⁻¹ was foud the optimum dose of nitrogen and potassium to obtain higher stalk, sugar and ethanol yield in sweet sorghum .Application of higher dose of nitrogen and potassium did not improve the juice quality parameters and reduced the sucrose content in the juice.

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